

Date: Thursday, 23/04/2009 3:24:08 PM
 User: Julie Dawson

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : 3/4" VELCRO STRIP	
Job Number : 47415		
Estimate Number : 11251		
P.O. Number :	Part Number : D28541100	sph't 64 50
This Issue : 23/04/2009 S.O. No. :	Drawing Number : D2854 REV A	
Prsht Rev. : NC	Project Number : N/A	
First Issue : // Type : PURCHASED PARTS	Drawing Revision : A	
Previous Run : 46961	Material :	
Written By :	Due Date : 05/05/2009	Qty: 100 Um: Each
Checked & Approved By : <u>JUL 09.04.24</u>		
Comment : Est Rev:A 04.07.01 New Issue KJ/JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D2854	3/4" Velcro Strip
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9/15/4

SP

47604



Comment: Qty.: 0.8750 f(s)/Unit Total: 87.4965 f(s)

3/4" Velcro

Batch: 40089

9/15/28

SP

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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9/15/4

30

47604



Comment: PACKAGING RESOURCE #1

Cut length as per Dwg D2854

D2854-1-100 = 10"

40089

9/15/28

SP

3.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

50265/04

SP

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 2916

9/15/4

SP

SP

5.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

09/05/05

Job Completion



mr 09-05-04.

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

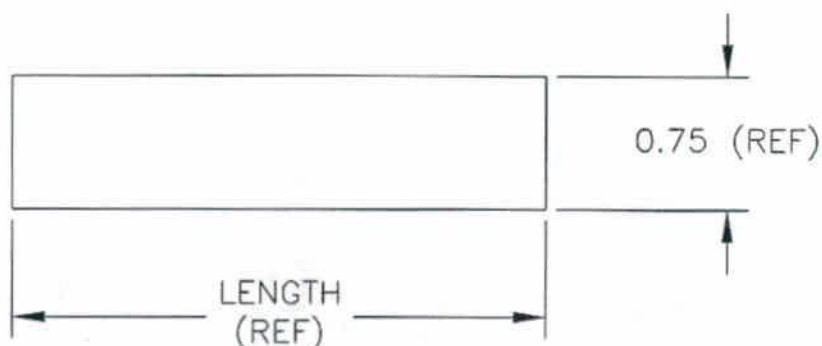
NOTE: Date & initial all entries



DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>KE</i>	APPROVED <i>HA</i>	DRAWING NO. D2854	REV. A SHEET 1 OF 1
DATE 98.11.17		TITLE 3/4" VELCRO STRIP	SCALE 1:1
A	98.11.17	NEW ISSUE	

RELEASED
48.11.20 KE

SPECIFICATION CONTROL DRAWING



MATERIAL: 3/4" WIDE BLACK VELCRO TAPE
WITH ADHESIVE BACK

D2854-1-XXX LOOPED VELCRO STRIP ('SOFT')

D2854-3-XXX HOOKED VELCRO STRIP

LENGTH

EG: 2.5" LONG LOOPED VELCRO: D2854-1-025
30" LONG HOOKED VELCRO: D2854-3-300

~~UNDER REVIEW~~

04.06.01 *HA*

OK 04.10.27

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 47415